

## **Programmatic Ensemble Modeling for Molecular Cost Prediction**

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Pharmaceutical R&D requires accurate and rapid cost estimation of compounds at scale. Exeris presents a programmatic ensemble modeling pipeline that predicts commercial chemical prices directly from molecular structure. By leveraging a multi-level stacking and ensembling architecture trained on high-dimensional physicochemical features, our system captures complex non-linear pricing dynamics that traditional linear models miss.

Crucially, we introduce a similarity-based residual correction mechanism (k-Nearest Neighbours) designed to mitigate systematic estimation bias and provide reliable confidence metrics. This domain-aware approach offers R&D teams a scalable tool for data-driven budget planning.